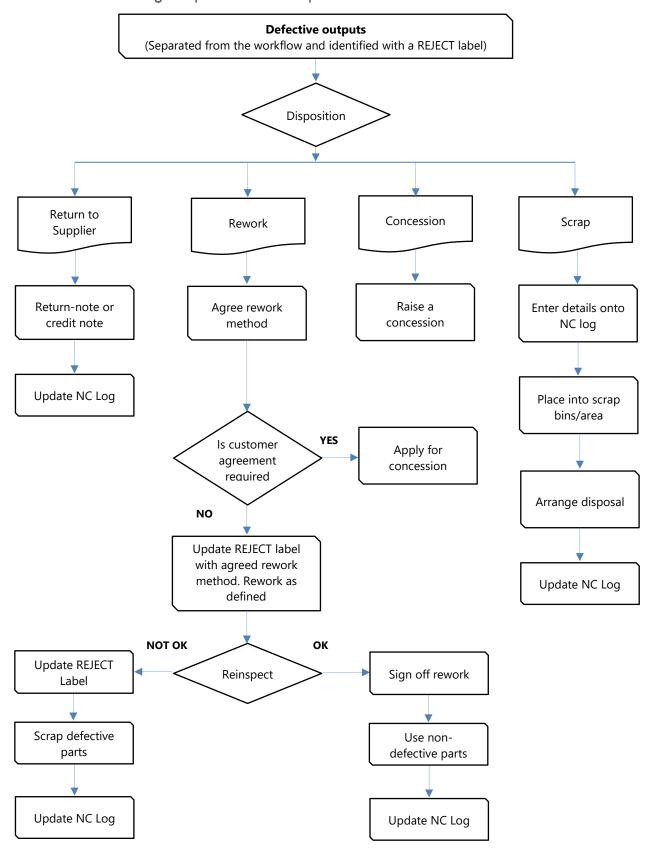## 1.7 Non-conforming Output Process Map