Gap Analysis Guidance

ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018

ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018

Contents

Intro	duction	3
1.1 B	Businesses With an Existing Management System	3
1.2 B	Businesses Without a Management System	3
1.3 G	Sap Analysis Planning	4
1.3.1	What is a Gap Analysis?	5
1.3.2	What Does a Gap Analysis Involve?	5
1.3.3	What Does a Gap Analysis Achieve?	6
1.3.4	Performing a Gap Analysis	6
1.4 U	Jsing the Gap Analysis Tools	6
1.4.1	Part A - Gap Analysis Checklist	7
1.4.2	Part B - Findings List	8
1.4.3	Part C - Gap Analysis Action Plan	8
1.5 N	Managing the Change	9
1.5.1	Top Management Commitment	9
1.5.2	Implementation Team	10
1.5.3	Team Meetings	11
1.5.4	Steps to Implementation	11
1.5.5	Choosing a Certification Body	12
1.6 S	Summary of Key Concepts	13
1.6.1	Process Approach	13
1.6.2	Context of the Organization	14
1.6.3	Scope of the HSEQ Management System	14
1.6.4	Leadership	15
1.6.5	Lifecycle Perspective	15
1.6.6	Risk-based Thinking	16
1.6.7	Operational Control	
1.6.8	Performance Evaluation	
1.6.9	Documented Information	
1.6.10	Nonconforming Processes	20
1.7 F	ive-Step Gap Analysis	22
1.7.1	Step 1 - Assigning Responsibilities	
1.7.2	Step 2 - Scheduling the Gap Analysis	
1.7.3	Step 3 - Perform the Gap Analysis	
1.7.4	Step 4 - Review and Report the Findings	
1.7.	9	
1.7.	,	
1.7.	,	
1.7.	.4.4 Summarize the Gap Analysis	24

www.iso-9001-checklist.co.uk

Gap Analysis Guidance

ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018

1.7.4.5 Report the Findings	25
1.7.5 Step 5 - Implement Actions and Improve your HSEQ management system	25
1.7.5.1 Implement Actions to Fill the Gaps	25
1.7.5.2 Use the Process Approach	26
1.7.5.3 Check for Improvement	27
1.8 Want to Learn More?	28

ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018

The three gap analysis tools, Part A, Part B, and Part C, listed below provide a structured framework to assess the current status of an HSEQ management system in terms of fulfilling the clauses:

1.4.1 Part A - Gap Analysis Checklist

Part A comprises the gap analysis checklist which is aligned with the ISO clauses and provides comments and notes to assist users. Use the gap analysis checklist to compare the requirements of the standard against your organization's existing management system. Each question in the checklist refers to a requirement that must be met in order to comply.

The gap analysis checklist is divided into seven sections, which reflect the contents of the standards. The requirements are paraphrased, and the user must take care to review the standard to understand all specific requirements.

The 'Comply' box should be ticked when the objective evidence demonstrates conformity. The 'NC' box should be ticked if the objective evidence demonstrates a nonconformity. An 'Opportunity for Improvement' (OFI) may exist in the same question, but an OFI may not be issued for an issue that does not conform.

Insert your Company name or logo here

Gap Analysis Checklist

Gap Analysis Checklist – Part A

Complete the gap analysis checklist below and one full internal audit against the ISO 9001:2015 requirements prior to your organization's certification audit. Please complete the tables below which highlight some of the concepts and themes present in ISO 9001:2015. These concepts will bridge multiple processes, clauses, and functional areas. Ensure that the completed checklist and internal audit records are available prior to commencing formal assessment.

Clause 4 - Context of the Organization

4.1 Understanding the Organization and its Context

Your organization is now required to identify and asses all internal and external issues that could impact upon your quality management system's ability to deliver its intended results. You will need to develop a methodology to understand the needs and expectations of all interested parties. Collate evidence to provide assurance that your organization is regularly, or as necessary, reviewing and updating its external and internal issues.

Ref		Gap Finding			Action Plan (if OFI or NC)		Notes	
	Re	Gap Analysis Question	Comply	OFI [1]	NC [2]	Improvements Needed ^[OFI 1]	Corrective Action Needed ^[NC 2]	Objective Evidence & Comments
	1	Has your organization determined the external and internal issues (values, culture, knowledge and performance) that affect the ability to achieve intended results?						
8	2	Has your organization considered international, national, regional or local issues arising from legal, technological, competitive, market, cultural, social and economic environments?						

Each question in the gap analysis checklist should be assessed by the auditor for conformance to the requirements of ISO 9001, 14001 and ISO 45001, along with the auditor's knowledge of your organization's products, services, processes, and facilities; they will be able to make a judgment on conformity, using the criteria set out in the table below:

Finding	Meaning	Description	
Comply	Complies with	The organization has objective evidence to support the question	
	stated requirements	The organization has a documented procedure or process	

ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018

Finding	Meaning	Description			
	Improvement actions are needed to comply	The organization has objective evidence, but the procedure or process needs improvement			
OFI		The organization has objective evidence but no documented procedure or process			
		The organization has a documented procedure but lacks some objective evidence to support the question			
	Nonconformance	The organization has no objective evidence to support the question			
NC		The organization lacks a documented procedure or process			
		The organization lacks objective evidence to support compliance			

1.4.2 Part B - Findings List

Part B comprises the gap analysis findings list, which details the gaps and proposes remedial actions that are required to close the identified gaps between ISO 9001, 14001 and ISO 45001 and your current management system. It provides a clear description of the resources, tasks, and processes required and an indicative timing and sequencing of key tasks and responsibilities.

Insert your Company name or logo here

Gap Analysis Checklist ISO 9001:2015 Self-assessment

Gap Analysis Findings List – Part B

Implementation Plan

Where gaps have been identified these should be included in the findings list. This plan should detail the gaps and the actions to be taken (what, when and by whom) to correct and implement the outstanding QMS components. The plan should define responsibilities of different departments and personnel and set target dates for the completion of tasks. Once approved, the Management Representative should control, review and update the plan as documentation and the implementation process proceeds.

Clause 4 - Context of the Organization

1 860 1 100 100	Description of Gap Identified	Proposed Remedial Action	Action Plan (if OFI or NC)			
Clause Ref			Improvements Needed ^[OFI 1]	Corrective Action Needed ^[NC 2]	Process Owner	Date Completed

1.4.3 Part C - Gap Analysis Action Plan

Part C comprises a basic Gantt Chart that illustrates the work to be completed over a period of time in relation to the time planned for the work. It includes two sections; the left-hand side outlines a list of tasks from Part B, while the right side has a timeline with schedule bars that visualize work.