

Management Review Guidance

ISO 9001:2015 & ISO 45001:2018

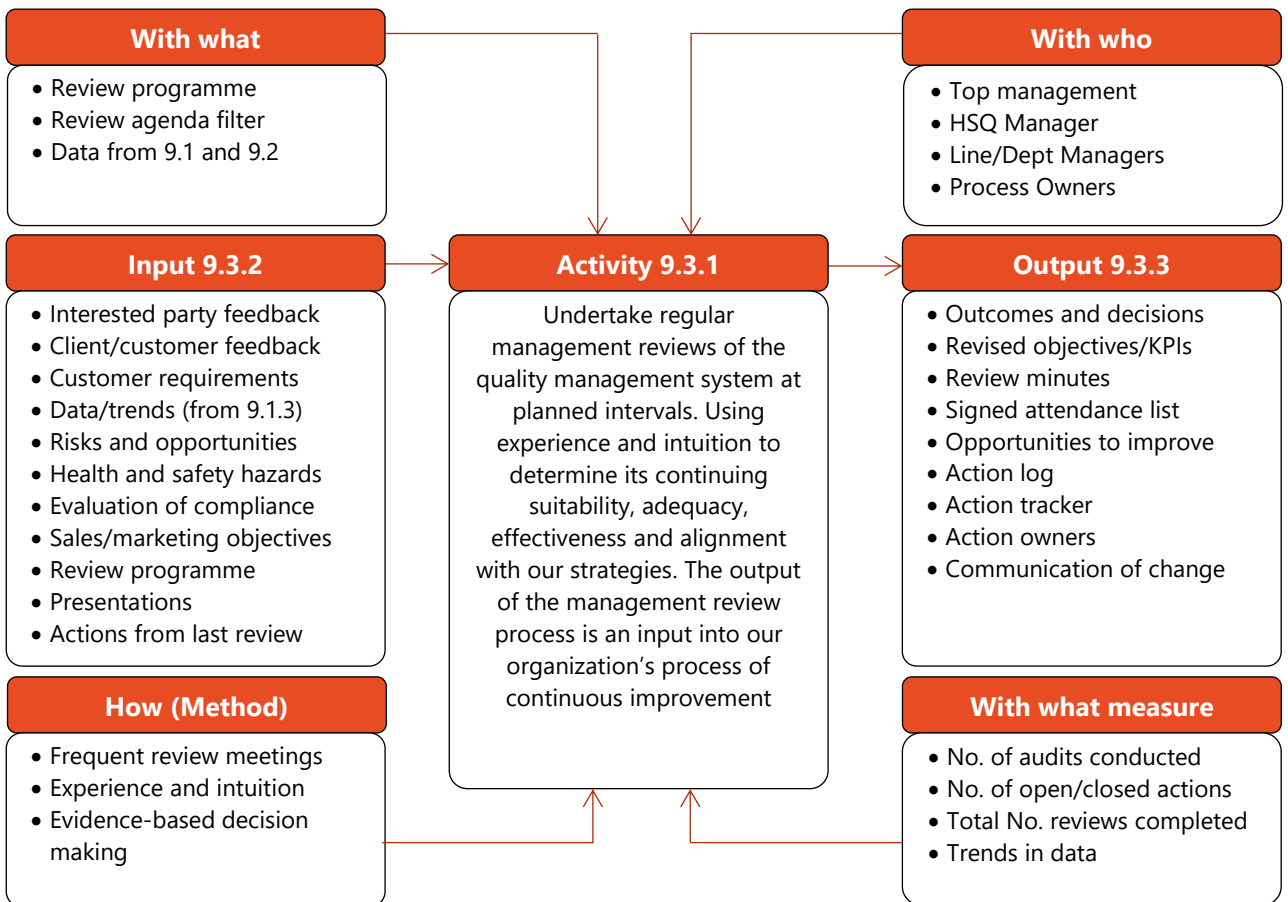
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1 What is a management review?

The subparagraphs of ISO 9001 and ISO 45001 Clause 9.3 Management Reviews are an opportunity to evaluate the overall management controls that are in place to determine the effectiveness of the health, safety and quality programmes, and to make improvements or to institute and track corrective action and to assure that improved management controls are implemented.

The process overview map in the Management Review Procedure.docx helps to map out the arrangements by providing an overview of the different elements that are involved in the review of the process, e.g., its inputs from other processes, its outputs to other processes, who is involved, and what the deliverables are for example:



Management reviews are done best when they follow a simple, defined, and documented process that ensures that all aspects are covered and suitable records are maintained.

The management review requirement links to quality management principle 6 - Evidence-based decision making; these are some actions you can take to enhance evidence-based decision making:

1. Determine, measure, and monitor key indicators to demonstrate performance;
2. Ensure all data needed is available to the relevant people to analyze;
3. Ensure that data and information are sufficiently accurate, reliable, and secure;
4. Analyse and evaluate data and information using suitable methods;
5. Ensure people are competent to analyze and evaluate data as needed;
6. Make decisions and take actions based on evidence, balanced with experience and intuition.

| Role | Reporting |
|----------------------------|---|
| Audit Coordinator | Audit results |
| HSQ Manager (Minutes) | Objectives achievement, monitoring, and measuring |
| Purchasing Manager | Performance of external providers |
| Engineering Manager | Nonconformities and corrective actions |
| Production Manager (Notes) | Conformity of products and services |
| Human Resources Manager | Adequacy and competence of human resources |
| Marketing Manager | Customer satisfaction and feedback from relevant interested parties |
| Sales Manager | Orders, workflow performance |

1.5 How often should we have a management review?

The one-year frequency is a minimum, as the process is driven by the continuous assessment of the risks related to internal and external changes and performance-related issues. Bi-annual management reviews are insufficient in frequency to be able to react to any issues effectively.

Every time management staff convene to review and react to performance; it should be considered as a management review and documented as such, e.g., agenda, minutes, or action list. Whether they are reviewing an individual's performance, departmental programmes, or production rates, etc., this should be considered as a valid management review.

Performance metrics need to be monitored with varying frequencies: e.g. hourly, daily, weekly, and monthly. To manage this, some companies operate multiple review levels, whereby each review may require multiple subjects and rely upon multiple metrics as inputs, with the entire review cycle of the HSQMS occurring annually.

Sometimes subjects are reviewed at multiple levels, e.g., production numbers might be reviewed by the Production teams during daily production meetings and then by Senior management, possibly during weekly safety or quality review meetings. Top management might conduct weekly meetings to review metrics and objectives to determine if any corrective action is required.

| Meeting Type | Frequency | Involvement |
|--------------------------------|-------------|--|
| Conference Calls | As required | Department Managers (as applicable) |
| Operations meeting | Daily | Top management (as applicable) Production Manager |
| Process review | Daily | Top management (as applicable) Production Manager |
| Quality review | Weekly | Top management (as applicable) and Quality Manager |
| Functional reviews | Quarterly | Top management (as applicable) |
| Business planning | Quarterly | Top management (as applicable) |
| Town hall and council meetings | Quarterly | Top management (as applicable) |
| Employee performance reviews | Annually | Employee and immediate Manager |

The frequency of management reviews might be weekly, monthly, quarterly, six months or annually. You may decide to have stand-alone management reviews or combine them with other business activities, e.g., strategic planning, business planning, operations meetings, process reviews/councils, or functional reviews. Annual management reviews are inadequate!

It is up to your organization to set the format, frequency, and intervals of the review, as long as fresh information is dealt with at each meeting, regardless of the intervals. Suppose a deficiency is discussed in one meeting. In that case, the assumption should be that the results and action items pertaining to it will be addressed at the next meeting to ensure an ongoing continuum through the agenda.

2 Using the management review tool

Using a risk-based approach to managing the flow of review information, your organization operates multiple, regular review levels, whereby; more critical review inputs that are likely to affect the customer or business are reviewed actioned more frequently (e.g., daily/weekly), while inputs less likely to affect the customer or business are reviewed and actioned less frequently (e.g., quarterly/six-monthly).

Based on this premise, the management review meetings should be phased in such a way that the formally required inputs to HSQ management reviews are fully addressed.

Critical agenda items, such as; process performance, product conformity, and monitoring and measuring results, should be reviewed regularly, while less critical agenda items, such as reviewing the objectives, should be undertaken quarterly.

2.1 Management review programme

We suggest that, as part of a risk-based approach to managing the flow of review information, you subjectively rank each agenda item, whereby; more critical review inputs that are likely to affect the customer or business, as denoted in the table below, are reviewed and actioned at an increased frequency. This will help you to set the frequency and to plan the content of future management reviews.

| Agenda Item (9.3.2) | Jan | Feb | Mar | Apr | May | Jun | Jul | Aug | Sep | Oct | Nov | Dec |
|---------------------------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Previous actions | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Changes to the HSQ | ✓ | | | | | | ✓ | | | | | |
| Health and safety hazards | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Performance | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Customer satisfaction | | ✓ | | | ✓ | | | ✓ | | | ✓ | |
| Legal requirements | ✓ | | ✓ | | ✓ | | ✓ | | ✓ | | ✓ | |
| HSQ objectives | | ✓ | | | ✓ | | | ✓ | | | ✓ | |
| Product conformity | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| NCR/CAR/Incidents | | ✓ | | | ✓ | | | ✓ | | | ✓ | |
| Monitoring results | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |
| Internal audit results | | | | | | ✓ | | | | | | ✓ |
| Consultation | ✓ | | | ✓ | | | ✓ | | | ✓ | | |
| External providers | | | ✓ | | | ✓ | | | ✓ | | | ✓ |
| Resources required | | | | | ✓ | | | | | | ✓ | |
| Actions to address risk | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ | ✓ |

Using the Programme & Agenda worksheet in the Management Review Tool.xlsx, enter the 'year' or period and update the '✓' in Cells E8 to P69 to reflect your desired review frequency per the risk ranking in the table above.